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## **Product Guide Specification**

### **Architectural Interior Stile and Rail MDF Doors**

#### **Submittals:**

Shop Drawings: Manufacturer shop drawings shall be submitted showing dimensions

Handling Instructions

Warranty

#### **Quality Assurance:**

Identifying Label: Each door shall have label indicating:

1. Door manufacturer
2. Order Number
3. Door Number
4. Fire rating, if applicable

Fire-Rated Doors: Labeled by Guardian Fire Testing or Warnock Hersey component label.  
Comply with the following standards: UL 10(6); UL 10(c), CAN/ULC S104; ASTM E2074; UBC 7-2 (1997) Part 1; NFPA 252

#### **Delivery**

Package per customer instructions

Doors stacked flat on pallets

Store per manufacturer requirement

#### **Product**

Model: To be determined

Panel type: Raised

Door Thickness: 1 ¾ inches

Top Rail Width: 4.5 inches

Lock Rail Width: 6 inches

Bottom Rail Width: 9.5 inches

Raised Panel Thickness: 1 ¾ inch

#### **Door Construction**

Stile Edge and Top Rail: MDF with Embedded Poplar Block for hardware as appropriate

Panels: MDF

Method: Custom laminated construction using double-refined MDF. Assembled stile and rail construction. Solid core.

Lamination: Pre-catalyzed Cross-linking PVA adhesive

#### **Finishing**

Hand sanded prior to and after priming for a smooth surface.

Primer: Acrylic- based, High solids content, water-borne primer, suitable for most commercially available paint